

**The influence of large scale inhomogeneities on a construction dewatering system in chalk**

**Dr Toby Roberts**

**CTRL Thames Tunnel**

## **CTRL 320 Thames Tunnel (£133M)**

Twin 2.5 km 7.15 m diameter bored tunnel beneath River Thames. Dewatering required for approach structures, 400 m by 28 m in plan by up to 18 m below groundwater level.

Project Management: RLE  
(Arup Bechtel Halcrow SYSTRA)

Main Contractor: HOCHTIEF MURPHY JV

Dewatering: WJ GROUNDWATER LTD



# CTRL Thames Tunnel – dewatering for approach structures



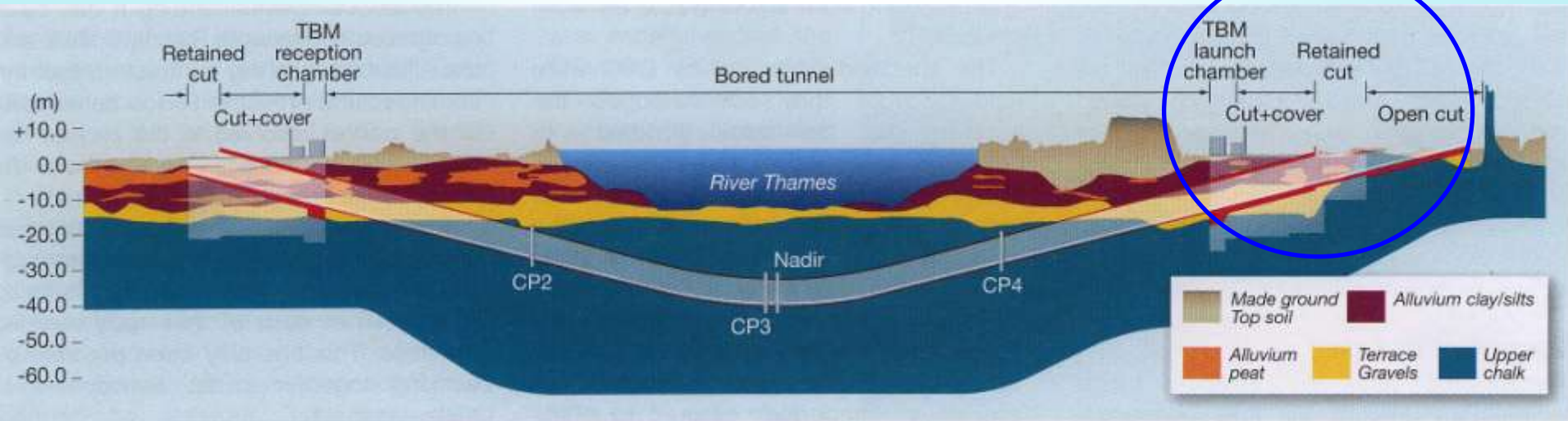
Tank farm

Northern approach

Southern approach

Tunnels

# Southern approach

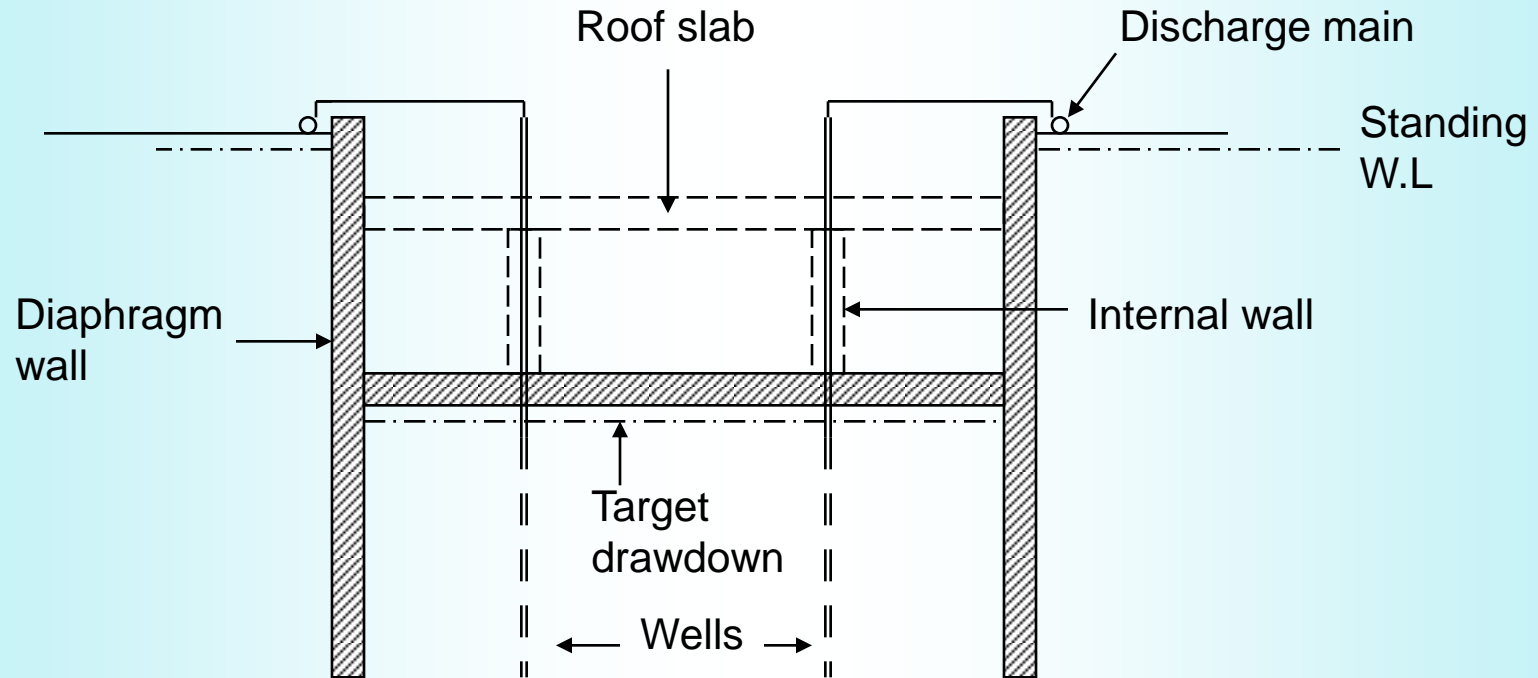


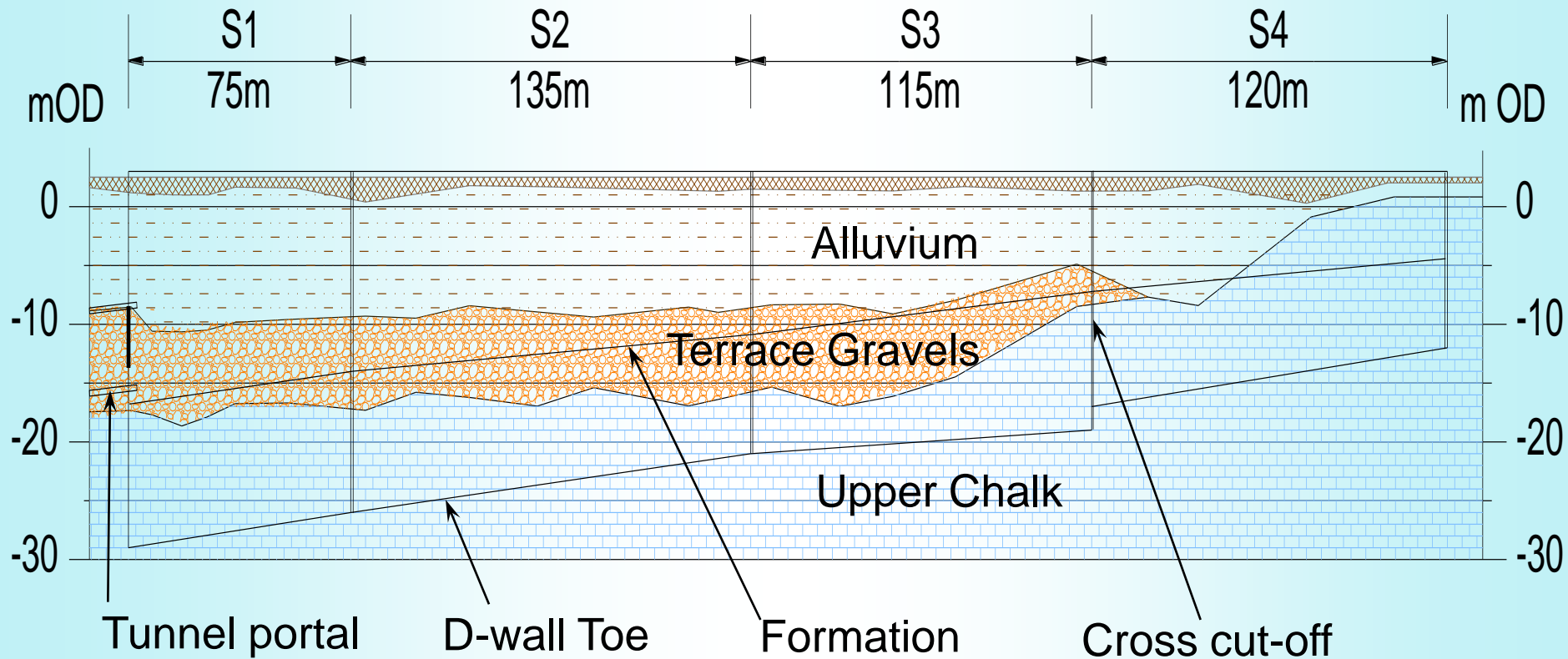
## Longitudinal Tunnel Section



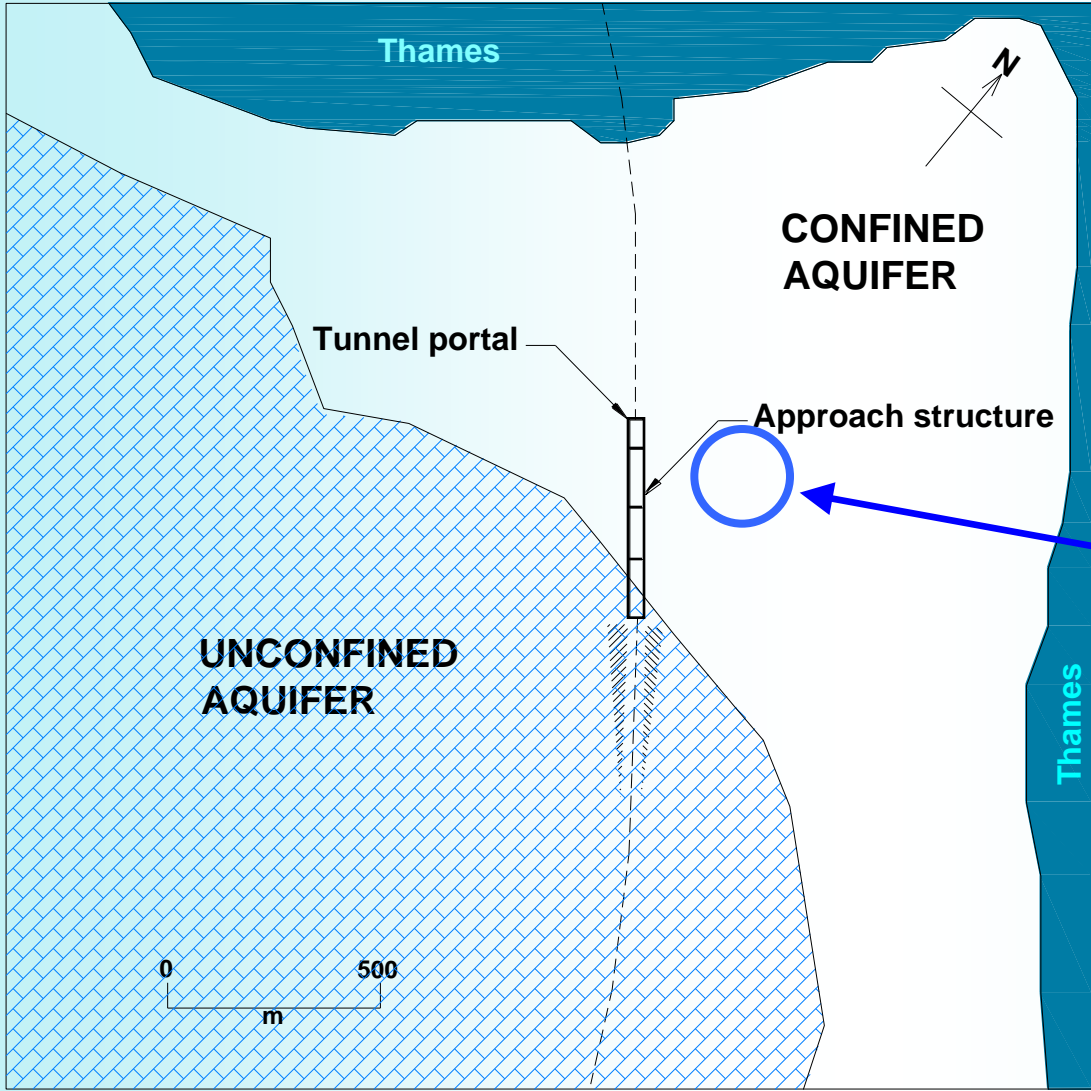
# CTRL Thames Tunnel

Cross-section  
of approach





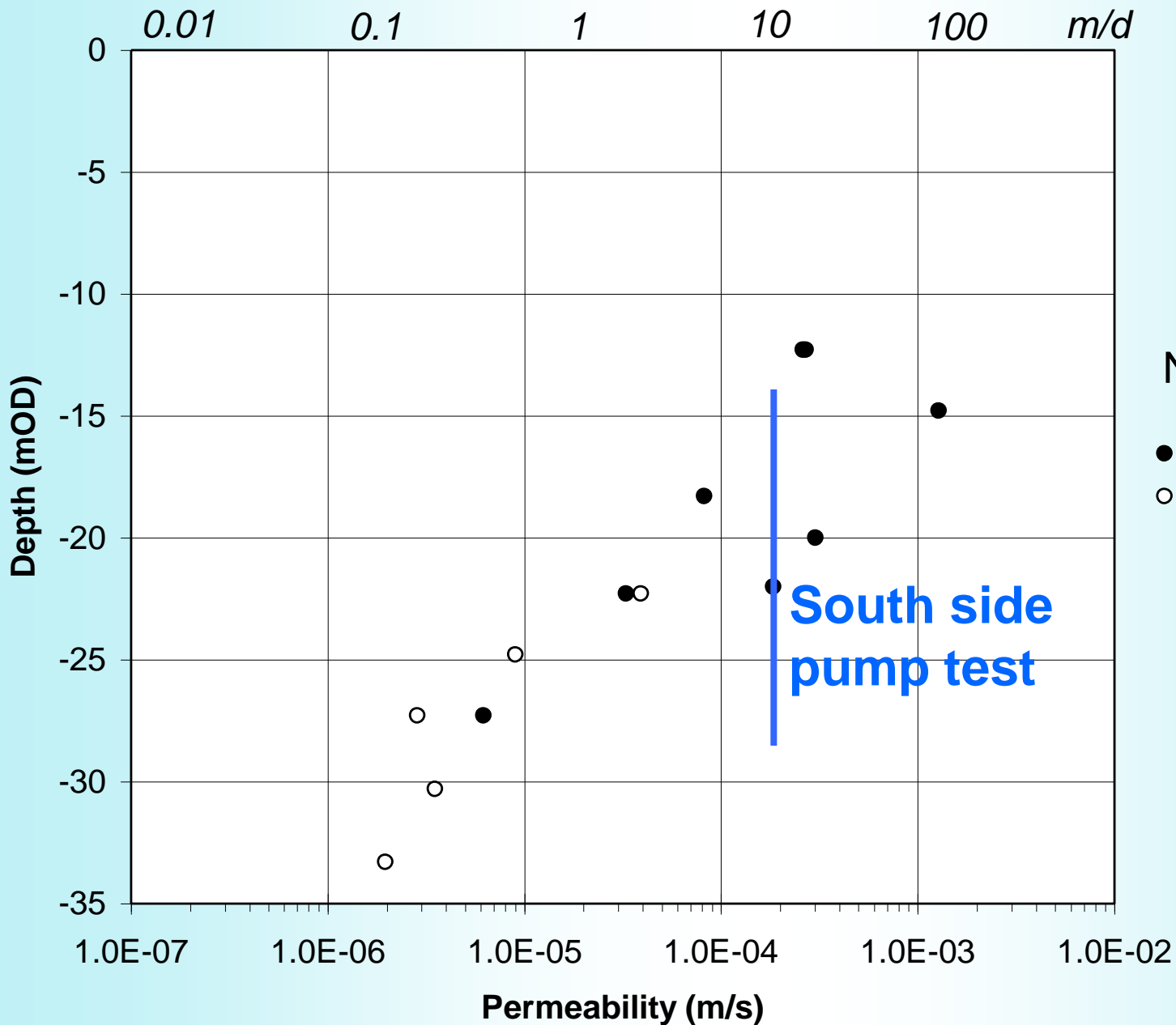
- Dewatering of a 445 m x 28 m structure with side support by diaphragm walls, divided into 4 sections (S1 to S4)
- Formation level from 18 to 6 mbgl



The extent of the Chalk outcrop

Pump test location



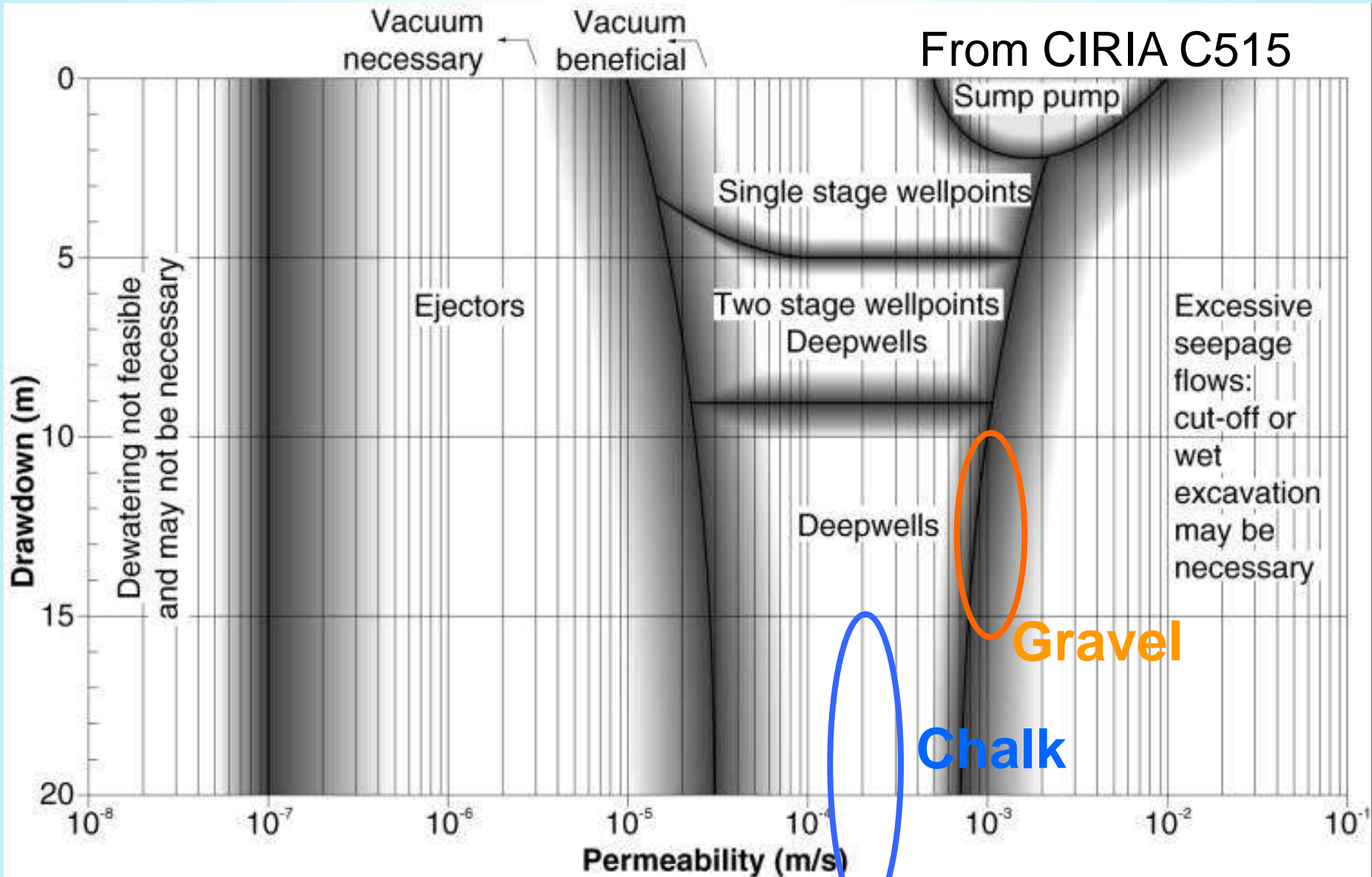


Chalk permeability depth profile





From CIRIA C515



Range of application of dewatering techniques



## Design Information:

Pumping Test: Terrace Gravels  $k = 3 \times 10^{-3}$  m/s 260 m/d

Pumping Test: Chalk:  $k_h = 2 \times 10^{-4}$  m/s 17 m/d

Packer Tests (North Side) – Chalk  $k$  decreases with depth

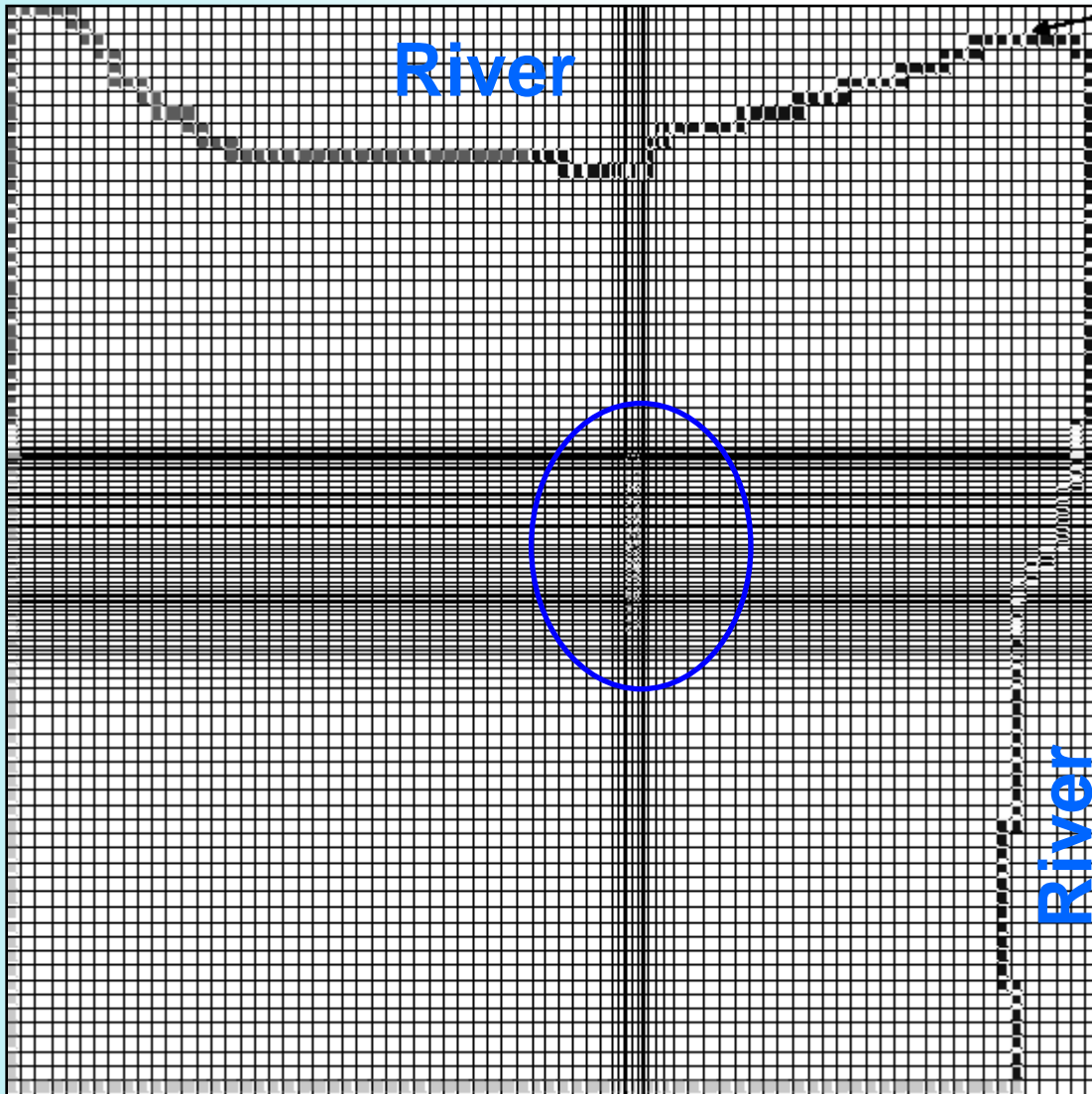
Conventional wisdom suggests former spring line and elevated  $k$  zone along line of Chalk outcrop (cut-off?)

## Design Basis:

Terrace Gravels  $k_h = k_v = 3 \times 10^{-3}$  m/s 260 m/d

Chalk  $k_h = k_v = 2 \times 10^{-4}$  m/s 17 m/d





3D Numerical model:

Used as design basis

Used to consider  
interaction between  
sections

Used for sensitivity  
analysis

Used to look at  
hydrostatic load on D-  
wall

MODFLOW finite difference grid



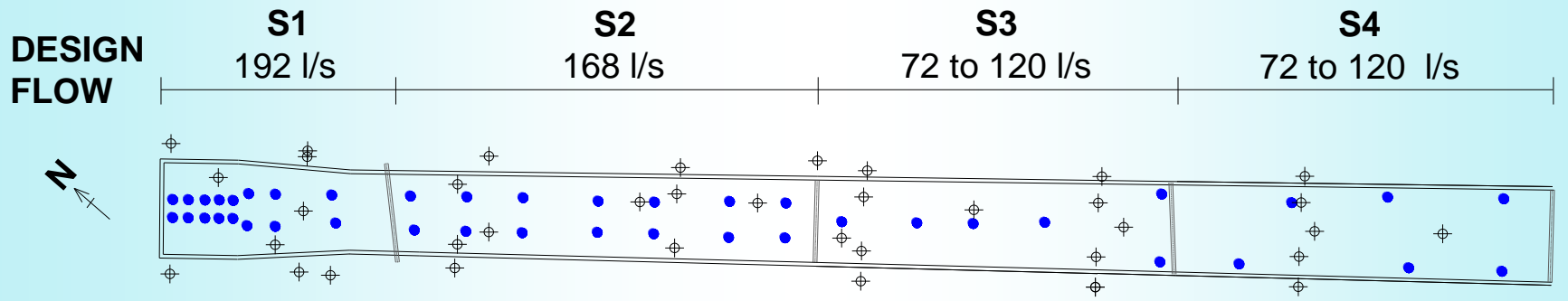
## Dewatering Scheme Design

Section	S1	S2	S3	S4
Length (m)	75	135	115	120
Dig depth (mOD)	-17	-14	-11	-7
<b>Design flow (l/s)</b>	<b>192</b>	<b>168</b>	<b>72/120</b>	<b>72/120</b>
No. of wells (12 to 20 l/s)	16	14	6	6

Total design flow: **600 l/s**

Total No. of wells: 42 No.

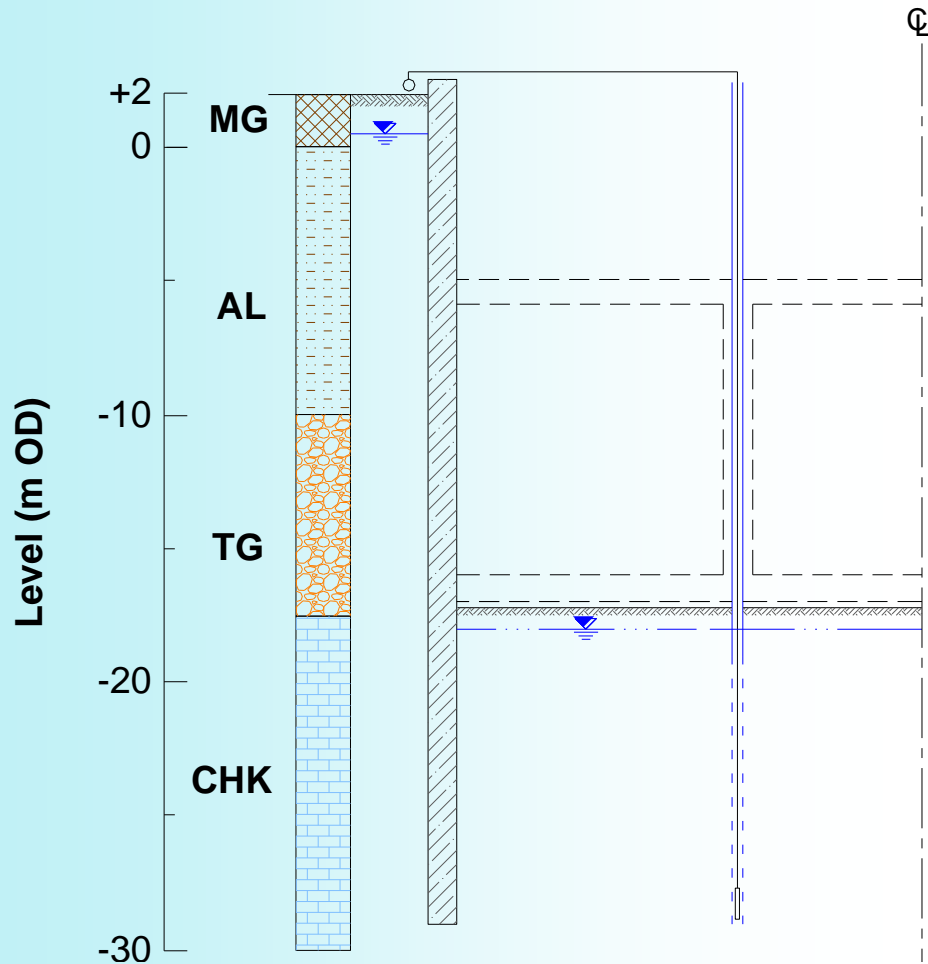




**LEGEND:**

- Designed dewatering well
- ⊕ Piezometer





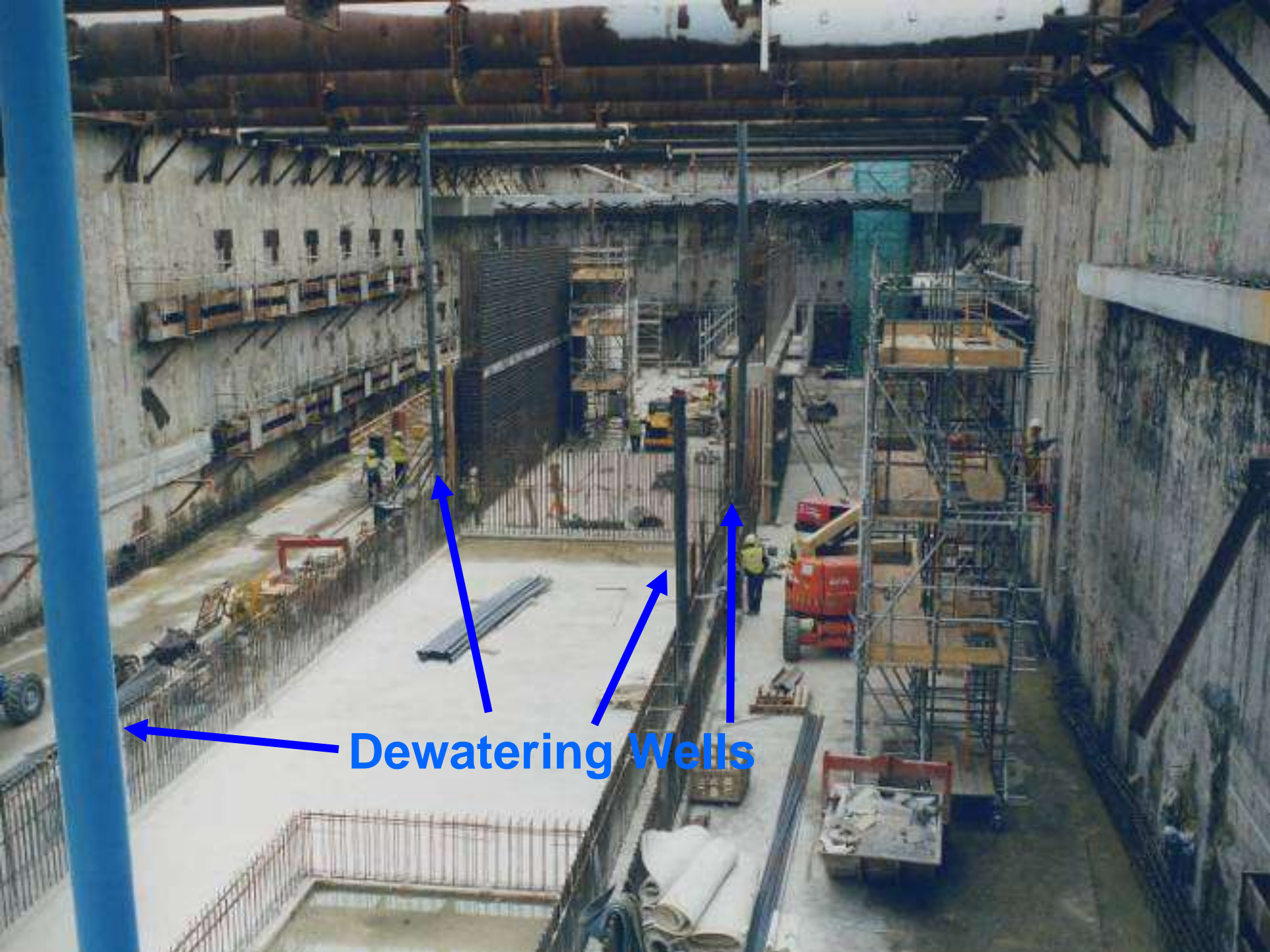
Internal deepwell dewatering system





Aerial view of  
southern approach  
structure  
(Excavation in S1  
and S2 underway)





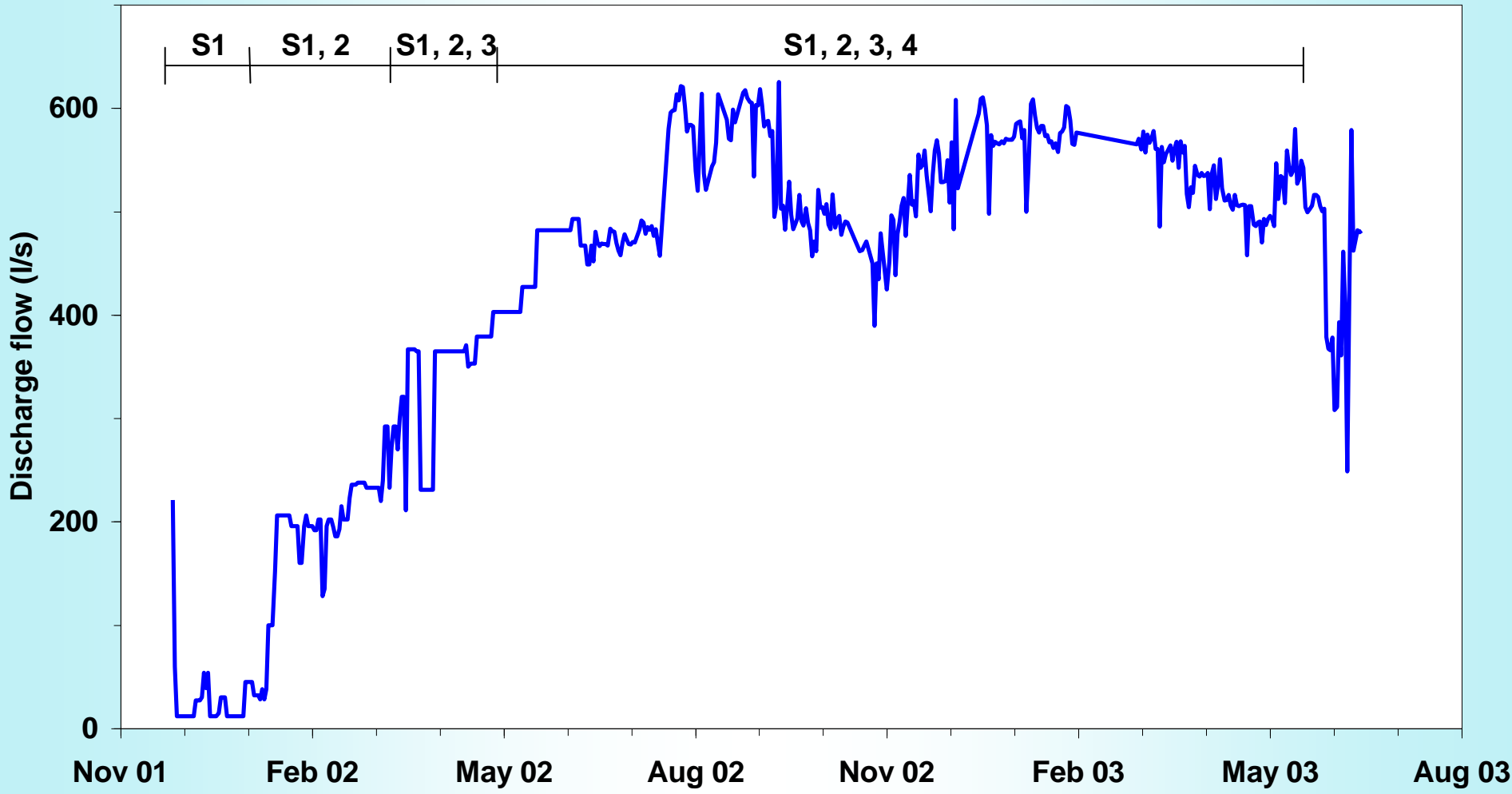
**Dewatering Wells**





# Water outfalls into the Thames via discharge main





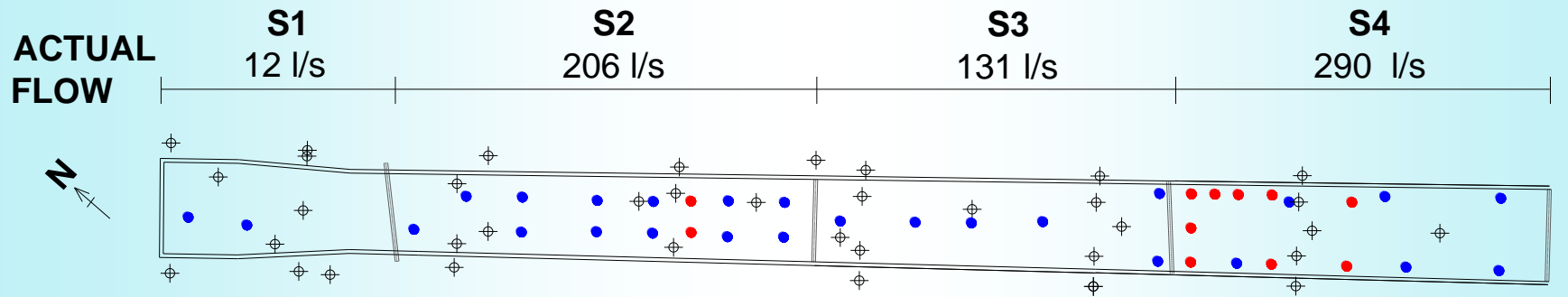
# Flow Record



## Comparison between design capacity and actual flows

Section	S1	S2	S3	S4
Length (m)	75	135	115	120
Depth (mOD)	-17	-14	-11	-7
Design flow (l/s)	192	168	72/120	72/120
<b>Actual Flow (l/s)</b>	<b>12</b>	<b>206</b>	<b>131</b>	<b>243</b>



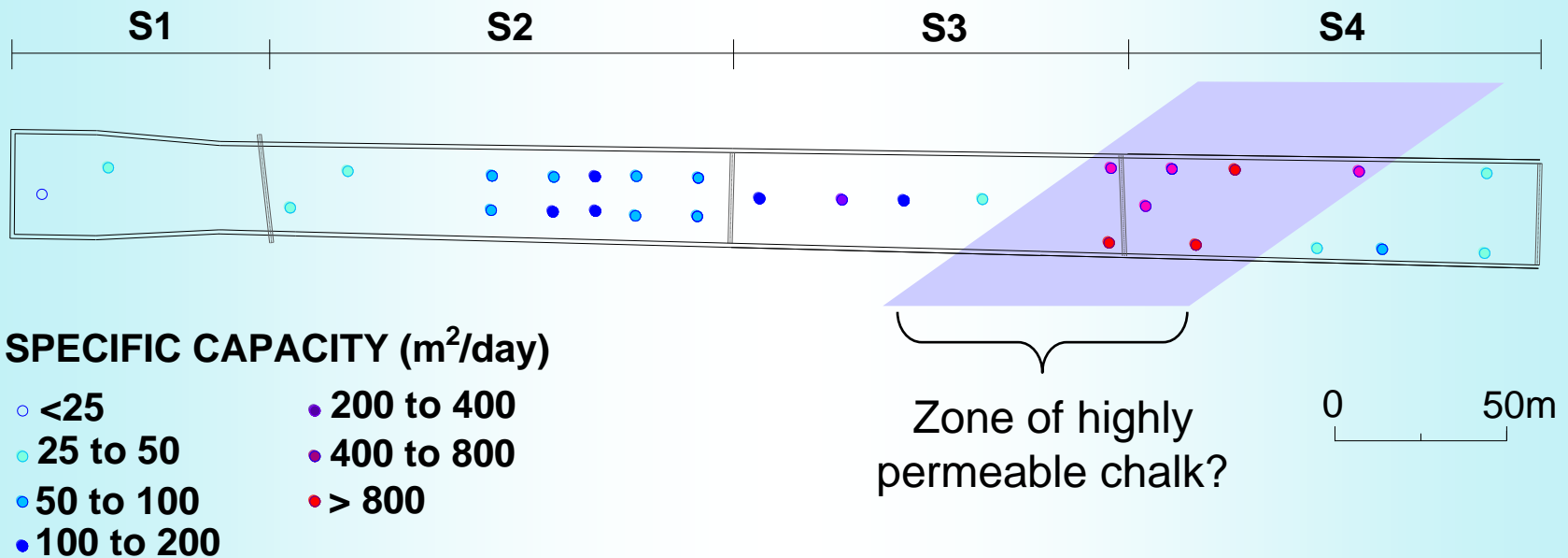


**LEGEND:**

- Designed dewatering well
- ⊕ Piezometer
- Additional dewatering well

0 50m





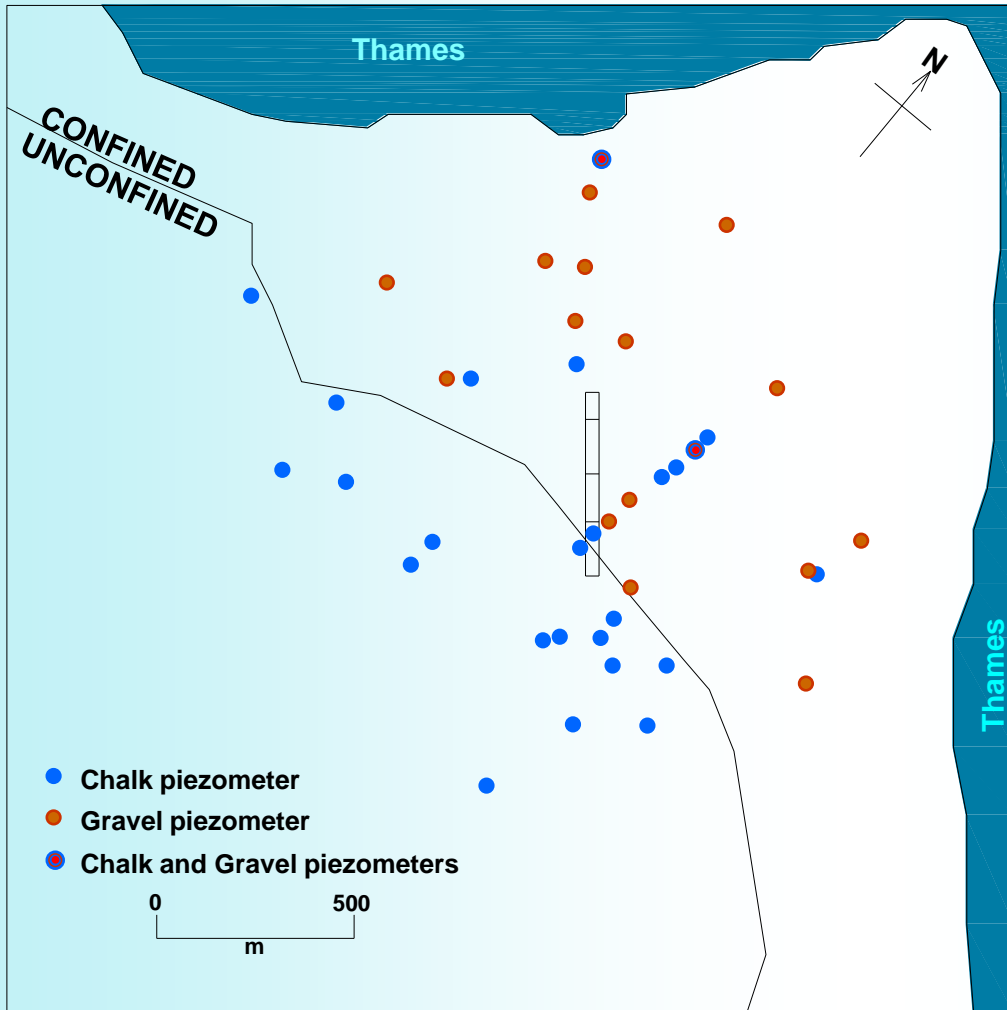
NOTE: Specific capacity = flow/drawdown

Variation in well performance along approach structure





HPZ



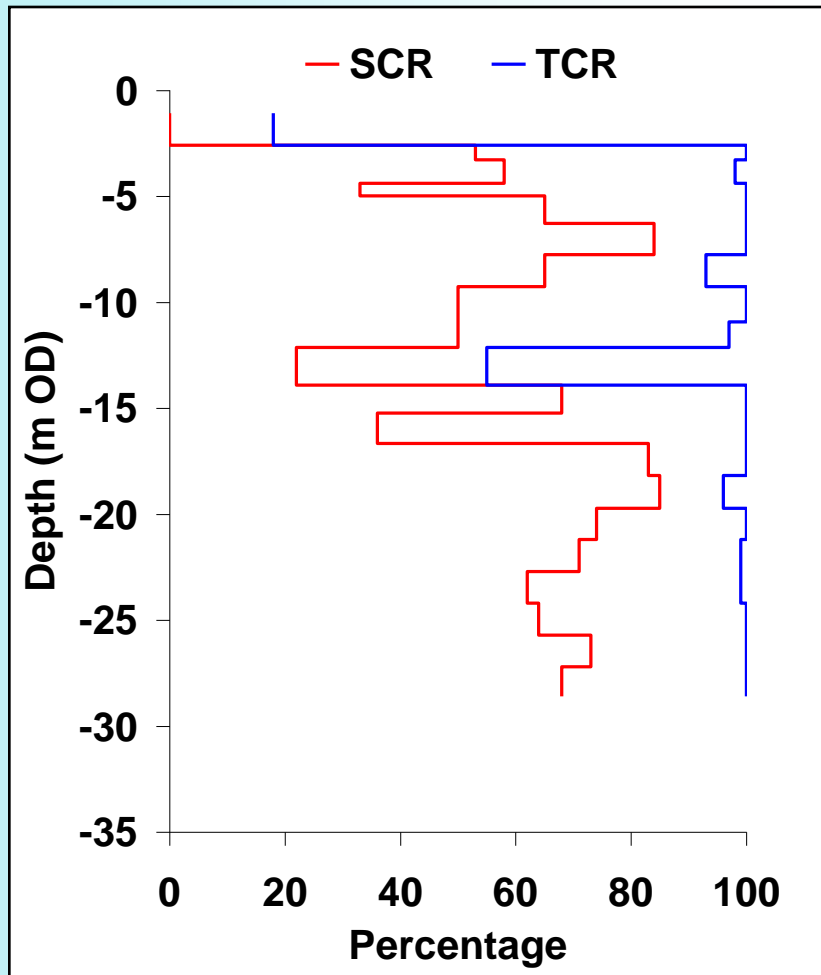
## Array of remote standpipe piezometers

- Tidal fluctuations established prior to start of pumping by datalogging over 24 hr period.
- Manual dipping at weekly to monthly intervals for duration of dewatering

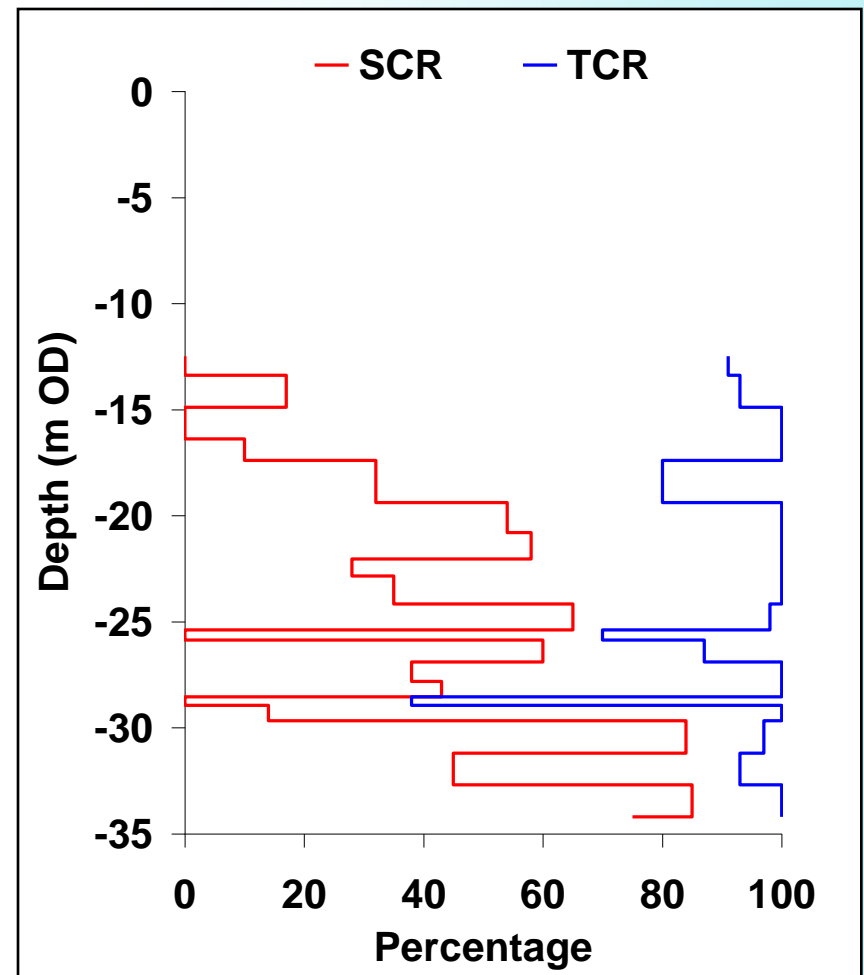




## Outcrop Chalk

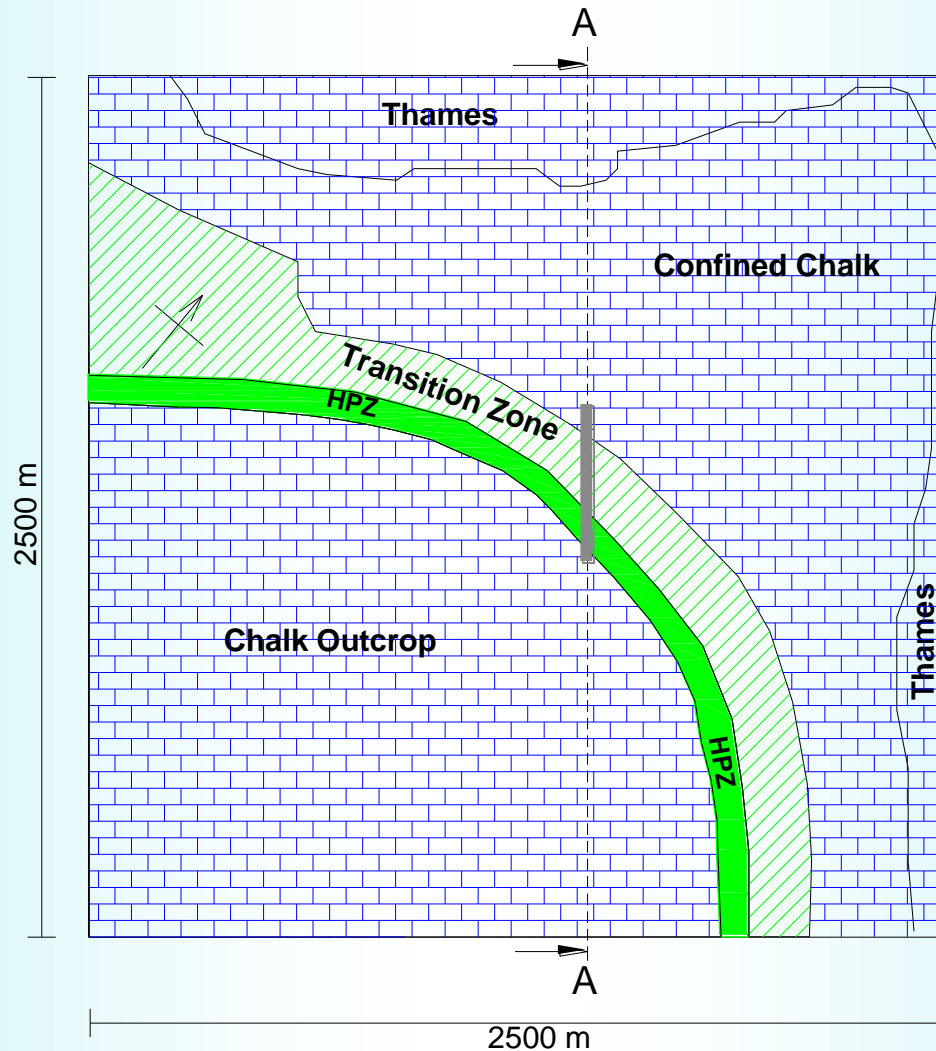


## High k Chalk



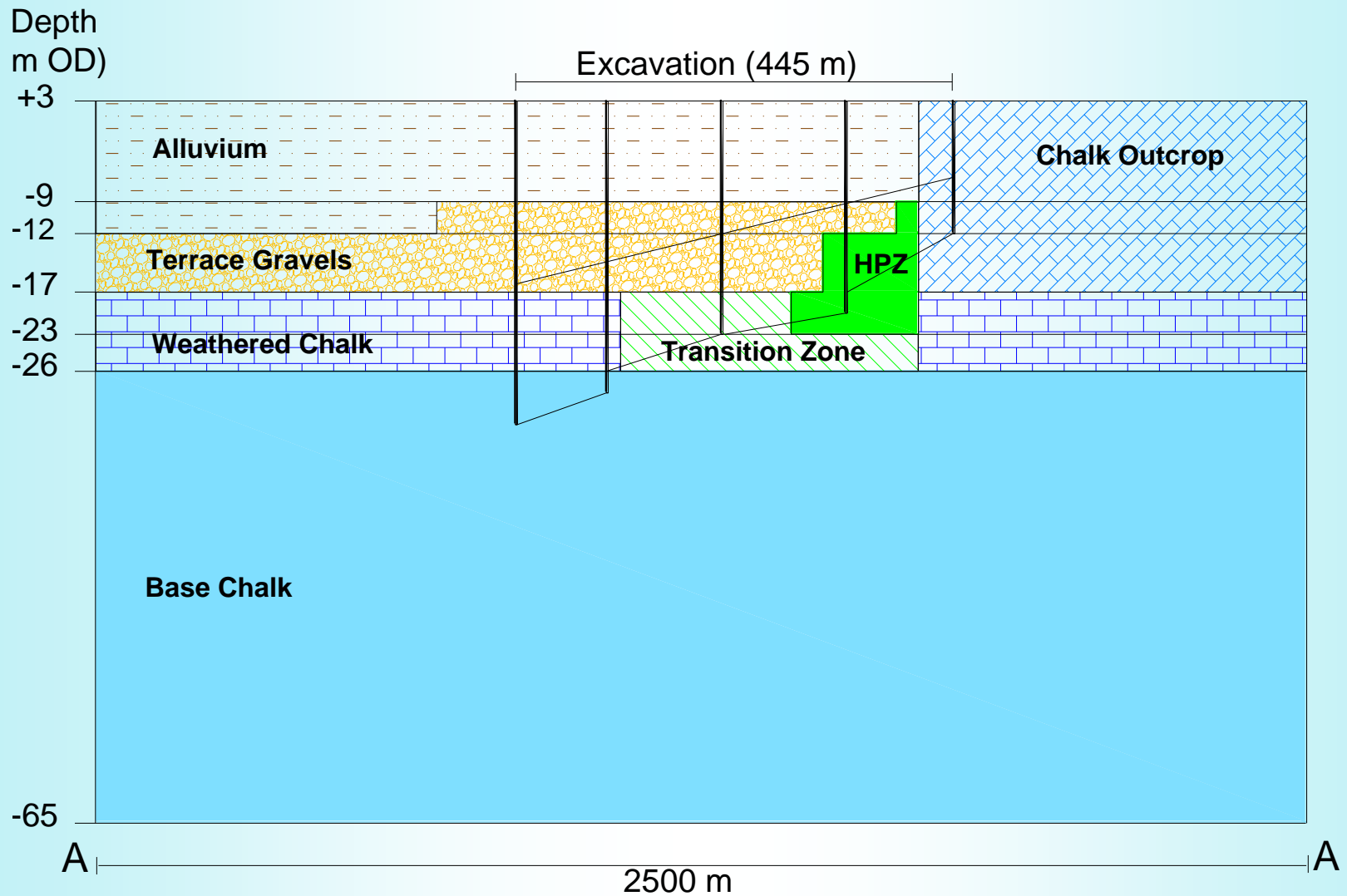
Variation in the quality of cores from the Chalk





Extrapolated size and location of highly permeable zone of Chalk





Model section along structure



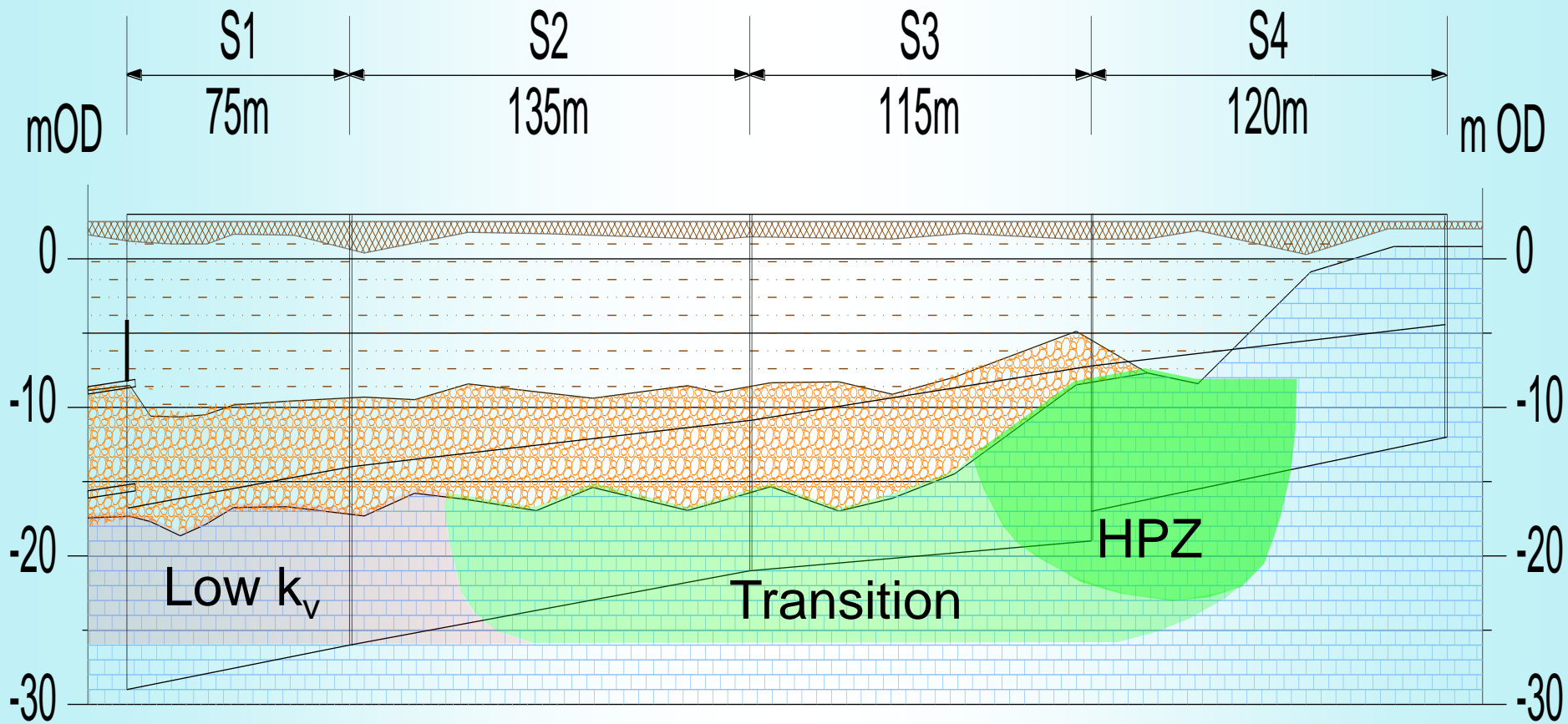
## Design Basis:

Terrace Gravels	$k_h = k_v = 3 \times 10^{-3} \text{ m/s}$	<i>260 m/d</i>
Chalk	$k_h = k_v = 2 \times 10^{-4} \text{ m/s}$	<i>17 m/d</i>

## Best Fit Model:

Terrace Gravels:	$k_h = k_v = 2 \times 10^{-3} \text{ m/s}$	
Chalk Outcrop:	$k_h = 6 \times 10^{-4} \text{ m/s}, k_v = 6 \times 10^{-5} \text{ m/s}$	
High k Chalk:	$k_h = k_v = 6 \times 10^{-2} \text{ m/s}$	<i>5,200 m/d</i>
Transition Zone:	$k_h = k_v = 5 \times 10^{-4} \text{ m/s}$	<i>40 m/d</i>
Weathered Chalk:	$k_h = 4 \times 10^{-4} \text{ m/s}, k_v = 1 \times 10^{-6} \text{ m/s}$	<i>0.09 m/d</i>
Base Chalk:	$k_h = 2 \times 10^{-5} \text{ m/s}, k_v = 2 \times 10^{-7} \text{ m/s}$	





# Southern Approach Geological Section



# Observations

- Site investigation did not identify high k zone
- High k zone expected but scale uncertain – cut-off?
- Anisotropic conditions hard to identify in SI
- Coped with 2 orders of magnitude change in k
- Cost/programme impacts modest in this case
- Flow and drawdown data important in early identification of issues and solution
- Relatively simple model but no unique solution (piezo residuals +/-0.4 m average, max 0.9 m)

